

# HITEC

## LUXEMBOURG

### **THE HITEC ANTENNA SERVO KIT (HASK™) IS A RELIABLE, SCALABLE, PLUG-AND-PLAY SERVO SYSTEM FOR GROUND STATION ANTENNAS**

For almost 20 years, HITEC Luxembourg has been developing and building high-precision ground station antennas. In the last few years, there has been an increasing demand to refurbish antenna control systems of 3rd-party ground station antennas, in particular of limited motion antennas, for which HASK™ is the most convenient solution.

To address these needs, HITEC Luxembourg has developed a reliable, precise and modular servo kit based on COTS (commercial off-the-shelf) parts which combines generic and application-specific modules to match customer needs.

Every HASK™ includes one of three different models of the HITEC Antenna Control Unit (HACU®), which can be interfaced with a wide range of compatible tracking receivers, and the HITEC Antenna Drive Unit (HADU™) comprising a HITEC Servo Control Unit (HSCU™), the drive system, a power supply system, a safety loop supervision, a portable maintenance unit and a customer interface.

For application-specific needs, HITEC Luxembourg supplies a series of options including a wide range of motor configurations, encoders with different levels of precision, polarization axis control, a tilt sensor, an advanced portable maintenance control unit, RF switch control, different cable lengths and indoor or outdoor cabinets.

### **KEY FEATURES**

High performance

- High quality and reliability
- Mostly maintenance free

Modular design

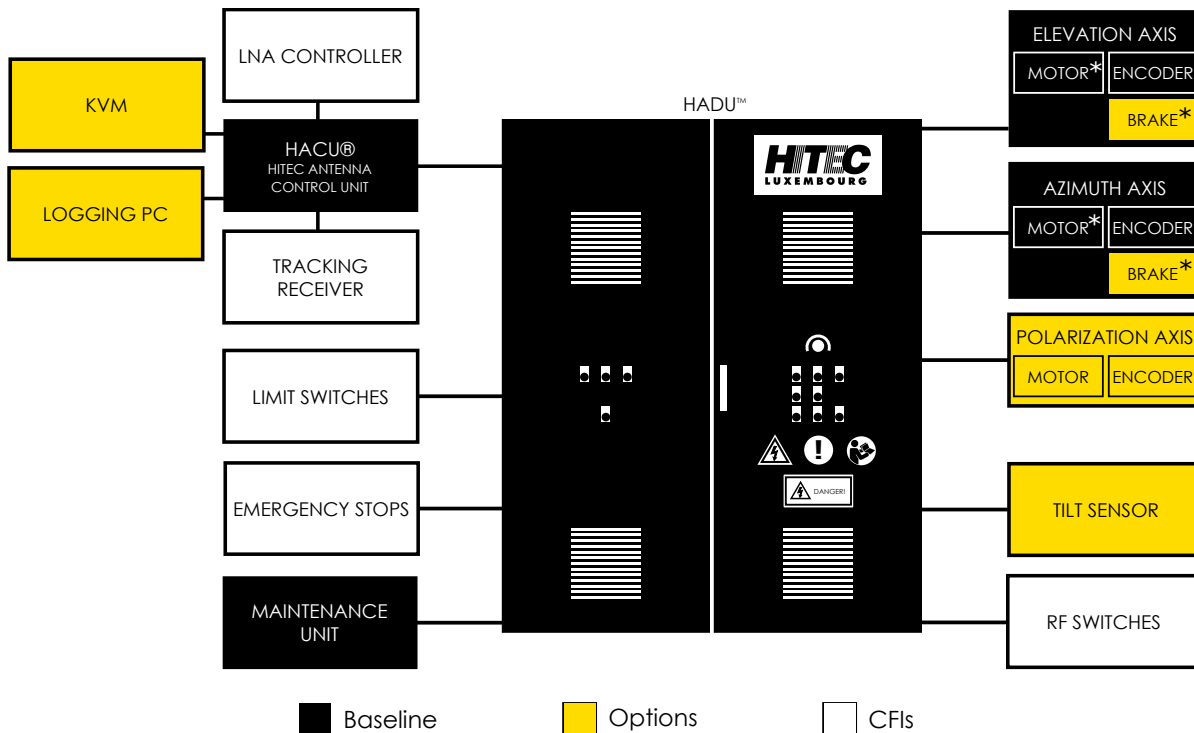
- For 3rd-party antennas and refurbishments
- Adaptable to different antenna sizes
- Based on COTS hardware platform
- Compatible to wide range of tracking receivers

Maximum control

- Program track, step track and monopulse
- Advanced maintenance unit with display

Out of the box

- Easy to install and to set up



ADDITIONAL OPTIONS: Extended cable lengths and temperature ranges, redundant 24 V power supply, surge protection, second motors (\*), brakes (\*), outdoor cabinet, advanced maintenance unit

**DRIVE CABINET:** In the baseline configuration, the HITEC Luxembourg antenna drive unit (HADU™) is composed of an indoor cabinet which is ventilated and must be placed in a shelter and which comprises the HITEC Servo Control Unit (HSCU™), the servo drive subsystem, a breaking resistor, line filters, power supplies, a user interface (e.g. ON/OFF button) and fuses. It interfaces with the antenna mount components such as the motors and the encoders on the one side and with the HACU® on the other side. As an option a climate controlled outdoor cabinet is available which has the advantage that the cable lengths for encoders, motors and limit switches can be kept short to ensure maximum performance.

**MOTORS:** The system is compatible with temperature supervised high-precision permanent-magnet servo motors in the range from 4.7 to 15.5 Nm. For axes based on screw jacks, only one motor is used whereas for normal axes, a second motor is available for backlash control. If the antenna has a polarization axis, a polarization stepper motor is added.

**ENCODERS:** For azimuth and elevation, the customer can choose between high resolution 18-bit or very high resolution 25-bit encoders. A 16-bit polarization encoder can optionally be added to the HASK™.

**TILT SENSOR:** For very demanding applications, an optional 2-axis tilt sensor is available for measuring the deflection of the antenna pedestal. Its tilt angles are forwarded to the HACU® to apply an error correction to the axis set points.

**MAINTENANCE UNIT:** In the baseline, a standard portable maintenance control unit (PMCU) connected either to the drive cabinet or at the level of the yoke platform is provided. The PMCU features AZ/EL/POL jog buttons, a start and a stop button, an emergency stop button, a limit override button, speed switch buttons and a dead-man switch. As an option, an advanced maintenance unit comprising a touch panel display can be supplied which in addition to the standard PMCU also indicates the status and position of the axes and the beacon level.

**RF SWITCHES CONTROL & MONITORING:** Optionally, the RF-switches can be controlled and monitored via the ACU.

**CABLE LENGTHS:** Depending on the desired position of the different HASK™ components, different cable lengths between the antenna and the HADU™ and between the drive cabinet and the HACU® can be provided.

**EXISTING COMPONENTS:** The HASK™ can be interfaced with pre-existing components such as limit switches, brakes, emergency stop buttons, hand crank interlocks, stow pins and alarms.

<b>DRIVE CABINET</b>				
Type	Indoor Cabinet			
Dimensions (WxDxH)	1.2 x 0.4 x 1.8 m			
Weight	290 kg			
Protection class	IP54			
Temperature range	+10°C to + 50°C			
Power supply	400 VAC / 50-60 Hz / nominal current depending on selected configuration			
<b>MOTORS (AZ/EL)</b>				
Rated Torque	4.7 Nm	10.5 Nm	15.5 Nm	
Peak torque	6.3 Nm	13.1 Nm	24.0 Nm	
Rated current	3.7 A	7.2 A	11.6 A	
Rated speed	3000 rpm	3000 rpm	3000 rpm	
Protection class	IP65	IP65	IP65	
Baseline temperature range	-25°C to +40°C	-25°C to +40°C	-25°C to +40°C	
<b>ENCODERS (AZ/EL)</b>				
Type	High resolution	Very high resolution		
Resolution	18-bit	25-bit		
Protection class	IP65	IP64		
Accuracy	± 10 mdeg	± 2.78 mdeg		
Temperature range	-25°C to +85°C	-25°C to +70°C		
<b>POLARIZATION AXIS</b>				
	<b>MOTOR</b>		<b>ENCODER</b>	
Holding torque	1.7 Nm	Resolution	16-bit	
Rated current	0.9 A	Protection class	IP65	
Step size / microstepping	1.8 deg / 0.036 deg	Accuracy	100 mdeg	
Temperature range	-25°C to 60°C	Temperature range	-40°C to 80°C	
<b>2-AXIS TILT SENSOR</b>				
Resolution	1 μradian			
Repeatability	4 μradians (static)			
Temperature range	-25°C to + 70°C			
<b>RF-SWITCHES</b>				
Max. number of supported switches	6			
Standard electrical interface per switch	24 VDC - 1 A			
<b>LNA MONITORING</b>				
Monitoring of the telemetry LNA via an LNA controller				
Monitoring of a tracking LNA via a dry contact				
<b>CABLE LENGTHS BETWEEN MODULES</b>				
	Baseline		Extended range	
HACU® - HADU™	< 100 m		< 230 m	
HADU™ - antenna	< 50 m		< 150 m	
Standard maintenance unit - HADU™	< 150 m		-	
Advanced maintenance unit - HADU™	< 50 m		< 150 m	

The HACU® software is running on an industrial PC which requires 2 rack units and must be placed in a server rack in a shelter. The HACU® core software can be operated and configured both locally and remotely via a user-friendly client software. Depending on the required tracking modes of the antenna, HITEC Luxembourg can supply the HACU® with three different software versions: HACU® 1000, 2000 and 3000. Please use the table below to select the software version best suited for your application.

For very critical applications, HITEC Luxembourg can equip the HACU® with redundant power supplies and/or redundant hard disks. As time reference the ACU can use NTP or can be equipped with an IRIG-B compatible time reference card. Furthermore, LNA monitoring is available on the HACU® 2000 and HACU® 3000 models.

Optionally, a 1U rack-mountable KVM can be provided. The HACU® can be complemented by a logging PC, which performs logging of all relevant ACU and antenna parameters over long durations and at sampling rates of up to 20 samples/s.

	<b>HACU® 1000</b>	<b>HACU® 2000</b>	<b>HACU® 3000</b>
<b>Standby mode</b>	X	X	X
<b>Pointing mode</b>	X	X	X
<b>Slew mode</b>	X	X	X
<b>Program track mode</b>	X	X	X
<b>Scan mode</b>		X	X
<b>Step track mode</b>		X	X
<b>Monopulse mode</b>			X
<b>Monopulse calibration mode</b>			X
<b>Adaptive track mode</b>		X	X
<b>Autotrack mode</b>		X	X
<b>Stow/unstow mode (optionally stow pin control)</b>	X	X	X
<b>Manual mode (PMCU)</b>	X	X	X
<b>Mechanical error correction (e.g. from tilt sensor)</b>	X	X	X
<b>Atmospheric refraction error correction</b>	X	X	X
<b>LNA monitoring</b>		X	X
<b>RF switches monitoring and control</b>	X	X	X
<b>Polarization axis control</b>	X	X	X

<b>HACU®</b>			
<b>Power supply</b>	100/240 VAC (autorange) 50/60 Hz	<b>Temperature range</b>	5°C to 50°C
<b>Rack Space</b>	2U	<b>Protection class</b>	IP20 (rear) / IP41 (front)
<b>Depth</b>	444 mm	<b>Net weight</b>	17 kg



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